

DIN EN 10263-4



ICS 77.140.60; 77.140.65

Supersedes
DIN EN 10263-4:2002-02

**Steel rod, bars and wire for cold heading and cold extrusion –
Part 4: Technical delivery conditions for steels for quenching and
tempering;
English version EN 10263-4:2017,
English translation of DIN EN 10263-4:2018-02**

Walzdraht, Stäbe und Draht aus Kaltstauch- und Kaltfließpresstählen –
Teil 4: Technische Lieferbedingungen für Vergütungsstähle;
Englische Fassung EN 10263-4:2017,
Englische Übersetzung von DIN EN 10263-4:2018-02

Barres, fil machine et fils en acier pour transformation à froid et extrusion à froid –
Partie 4: Conditions techniques de livraison des aciers pour trempe et revenu;
Version anglaise EN 10263-4:2017,
Traduction anglaise de DIN EN 10263-4:2018-02

Document comprises 23 pages

Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN 10263-4:2017) has been prepared by Technical Committee ECISS/TC 106 “Wire rod and wires” (Secretariat: AFNOR, France).

The responsible German body involved in its preparation was *DIN-Normenausschuss Eisen und Stahl* (DIN Standards Committee Iron and Steel), Subcommittee NA 021-00-08-05 UA “Steels for cold heading and cold extrusion”.

Amendments

This standard differs from DIN EN 10263-4:2002-02 as follows:

- a) normative references have been updated;
- b) information on mechanical properties has been updated (see subclause 6.3);
- c) delivery conditions and surface quality have been revised and divided into Tables 1 and 2;
- d) in Table 4, a new requirement to reach a core hardening for steel grade 1.5408 has been included;
- e) steel grade 23MnB3 has been included; information in Tables 3, 7 and 10 has been updated;
- f) in Table 8, lower limits for steel grade 1.7039 have been corrected;
- g) the standard has been editorially revised.

Previous editions

DIN 1654: 1943-05, 1954-08
DIN 1654-4: 1980-03, 1989-10
DIN EN 10263-4: 2002-02

EUROPEAN STANDARD

EN 10263-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN 10263-4:2001

English Version

**Steel rod, bars and wire for cold heading and cold
extrusion - Part 4: Technical delivery conditions for steels
for quenching and tempering**

Barres, fil machine et fils en acier pour transformation
à froid et extrusion à froid - Partie 4: Conditions
techniques de livraison des aciers pour trempe et
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Walzdraht, Stäbe und Draht aus Kaltstauch- und
Kaltfließpressstählen - Teil 4: Technische
Lieferbedingungen für Vergütungsstähle

This European Standard was approved by CEN on 26 July 2017.

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